

Date: Thursday, 6/8/2006 10:01:01 AM
 User: Linda Lacelle

Process Sheet

SPLIT -

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: 'S' LOCKING SEAL		
Job Number	: 27452		Part Number	: D2126		
Estimate Number	: 10052		Drawing Number	: D2126 REV. C		
P.O. Number	: N/A		Project Number	: N/A		
This Issue	: 6/8/2006	S.O. No. : N/A	Drawing Revision	: C		
Prsht Rev.	: NC		Material	: N/A		
First Issue	: N/A		Type	: PURCHASED PARTS		
Previous Run	: 25702		Due Date	: 6/15/2006		
Written By	: See comment Below		Qty:	400	Um:	Each
Checked & Approved By	: <u> </u>					
Comment	: Est Rev: B 99.03.29 Re-format, ECN 175 (Dwg to Rev. C) DM					

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	PG	PURCHASING
Comment: PURCHASING Issue P/O: 1443 C LOG 108104 (460) Make per Dwg D2126 Possible Supplier: Accurate Rubber: P/N: 110750004 Material release note required		
2.0	110750004	Seal
Comment: Qty.: 1.0000 f(s)/Unit Total : 400.0000 f(s) Seal		
3.0	PACKAGING 1	PACKAGING RESOURCE #1
Comment: PACKAGING RESOURCE #1 Receive & Inspect For Transit Damage Ensure material certification is attached		
4.0	QC6	DIMENSIONAL CHECK
Comment: DIMENSIONAL CHECK		

5.0	PACKAGING 1	PACKAGING RESOURCE #1
Comment: PACKAGING RESOURCE #1 Identify and Stock Location: 51 344 C LOG 1118 (300)		

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Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 DC DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

6/8/06

Job Completion



6/8/06



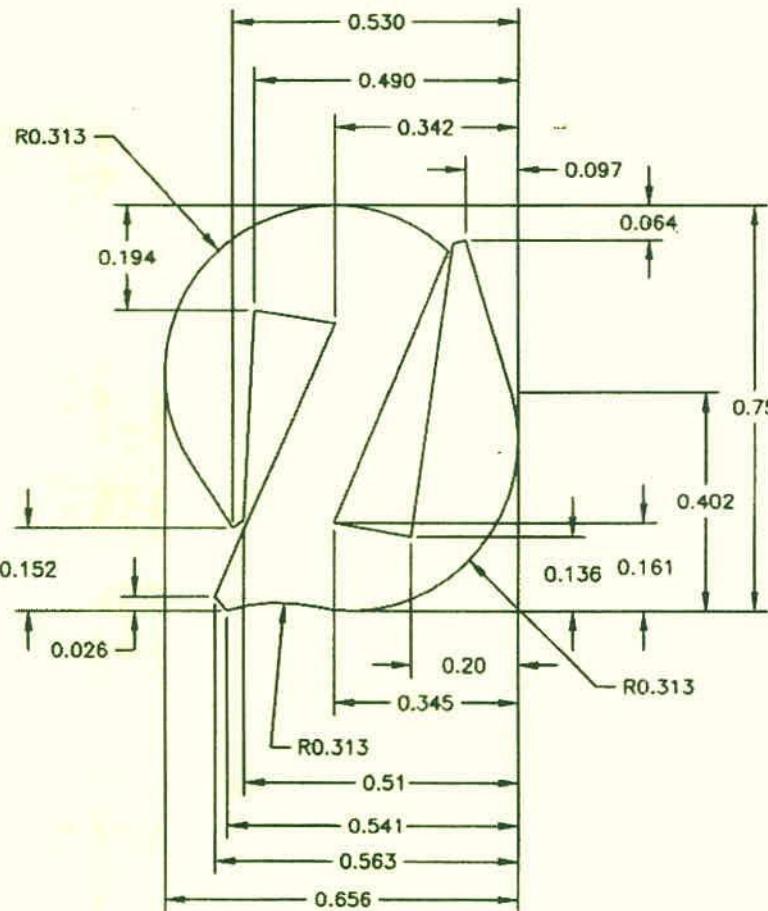
1:1 SCALE
DETAIL

D2126-XXXX LOCKING SEAL
LENGTH

EG: 87.5" LONG: D2126-0875
10" LONG: D2126-0100

POSSIBLE SUPPLIERS:

ACCURATE RUBBER
ITEM NUMBER 110750004
PER DIE NUMBER 631



NOTES:

MATERIAL: 85 DUROMETER NATURAL RUBBER/SBR
ALL DIMENSIONS ARE IN INCHES
TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

RELEASED
R
(q1.03.15 KE)

DART



DESIGN CHECKED	DRAWN BY APPROVED	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA DRAWING NO. D2126	REV. C SHEET 1 OF 1
<i>KE</i>	<i>KE</i>		
A		92.03.16 NEW ISSUE	
B		98.12.01 REDRAWN; ADD PATTERN	
C		99.03.15 ADDED COMPLETE DIMENSIONS, REMOVED REFERENCE TO OTHER SUPPLIERS	



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CERTIFICATE OF COMPLIANCE

Date : 7/11/2006

Customer : DART AEROSPACE

Customer P.O. # : P1443

ACR W.O. # : 121719

Item # : 110750004

Item Description: YAD-2126 LOCKING SEAL

ACR Compound : F-612

Date Shipped: 7/11/2006

This Certifies that to the best of our knowledge the material delivered under this contact is in accordance with the terms of the contract, and with ACR Group quality standards.


(ACR GROUP INC. REPRESENTATIVE)

